MGS Series

Metal Glaze Resistor (High Ohm)

◆ SCOPE:

This specification is available for Metal Glaze Resistor manufactured by Mayloon.

The resistor is manufactured highly quality-controlled process and guaranteed high reliability.

♦ STANDARD MEASURING CONDITIONS

Temperature 20±2°C, Humidity 65±5°C.

Being on about about the judgment, measurements can be made within the following

Temperature 5 ~ 35 $^{\circ}\text{C}$, Humidity 45 ~ 85%.

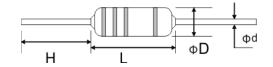
♦ ORDERING

Example: MGS0207TJ107

Type	Power	Package	Tolerance	Resistance
MGS0207	1/2WS	T = T/Box	F = ±1%	104 =100ΚΩ
MGS0309	1/2WS	B = Bulk	$J = \pm 5\%$	105 =1MΩ
MGS0412	1WS	R = Reel	$K = \pm 10\%$	106=10ΜΩ
MGS0416	2WS			107=100ΜΩ
MGS0518	3WS			$1G = 1G\Omega$

◆ EXTERNAL DIMENSIONS

Type	Dimensions (mm)						
Type	L	ФD	Фd	Н			
MGS0207	6.3±0.5	2.5±0.5	0.55±0.03	28±2.0			
MGS0309	8.3±0.5	3.0±0.5	0.55±0.03	28±2.0			
MGS0412	8.8±0.5	4.0±0.5	0.65±0.03	26±2.0			
MGS0416	11.0±1.0	4.5±0.5	0.78±0.03	35±2.0			
MGS0518	14.5±1.0	5.0±0.5	0.78±0.03	32±2.0			



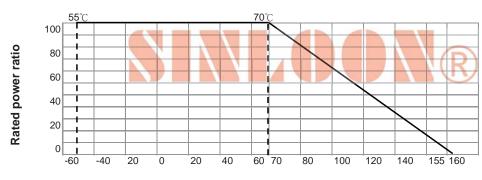
^{*} The type designation shall be in the following form and as specified.

♦ RATED POWER

Туре	Power	Maximum Voltage Dielectric withstand		thstanding Vol	Resistance (Ω)		Operating	
		Working	Overload	Silicon	Epoxy	Standard	High ohm	temperature Range
MGS0207	1/2WS	DC1700V	2500V	400V	500V	100K~910M	1G ~ 10G	
MGS0309	1/2WS	DC1800V	2500V	400V	500V	100K~910M	1G ~ 10G	
MGS0412	1WS	DC2500V	3500V	700V	700V	100K~910M	1G ~ 10G	-55°C ~ 155°C
MGS0416	2WS	DC3500V	4000V	500V	1000V	100K~910M	1G ~ 10G	
MGS0518	3WS	DC3500V	4000V	700V	1200V	100K~910M	1G ~ 10G	
T.C.R:	±200ppm/°C, ±100ppm/°C. ±50ppm/°C.							
Tolerance:	F: ±1% E24, J:±5% E24, K:±10% E12. >1G (±10%) E12.							
Operating Temperature Range:			-55°C ~ 155°C Rating ambient Temp. ±70/°C					

^{*} Rated power is maximum power which can continuously loaded at specified ambient determined 70°C, however when the ambient temperature exceeds 70°C, rated power should be determined from the derating curve of Fig 1.

♦ POWER DERATING CURVE



Ambient temperature ℃



^{*} Silicon Risin: Brown (Falme-Proof), Epoxy Risin: Light Blue.

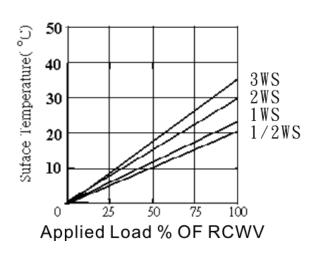
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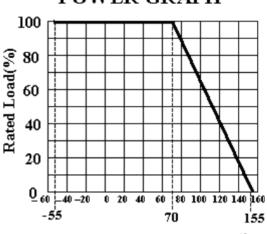
PERFORMANCE SPECIFICATIONS

TEST ITEMS	Test Methods	SPECIFICATIONS
Short time overload	Rated Voltage X 2.5 or Max. overload Vol., whichever is lower, for 5sec.	$\pm (1.0\% + 0.05\Omega)$
Moisture resistance	40°C±2°C, 90%~95%RH,1000h 90 min 【ON】30 min 【OFF】	$\pm (5.0\% + 0.05\Omega)$
Load life	1000hours at rated voltage, 70°C 90 min [ON] 30 min [OFF]	$\pm (3.0\% + 0.05\Omega)$
Insulation resistance	500±50V DC During 1 min V-Block method	±10,000MΩ
Dielectric withstanding	In V-Block for 60 seconds	1/4W 400V 1W 800V
voltage	III V-Dlock for 60 Seconds	1/2W500V 2W2000V
Resistance to soldering	260°C±5°C,10s±1s or 350°C±10°C, 3.5s±0.5s	$\pm (1.0\% + 0.05\Omega)$
Temperature cycling		$\pm (1.0\% + 0.05\Omega)$
Terminal strength	Direct load for 10 sec. In the direction off the terminal leads.	Tensile: ≥2.5kg
Anti-surge	R≥100KR: 8KV/10nF	Rmax. ±10%
characteristics	R<100KR: 10KV/10nF	No damage
Characteristics	2.5sec on/off 10 Cycle	
Intermittent overload	4 times RCWV for 10000 cycles (1 sec on, 25 sec off)	±(1%+05Ω)

表面溫度上升曲線 surface temp.rise



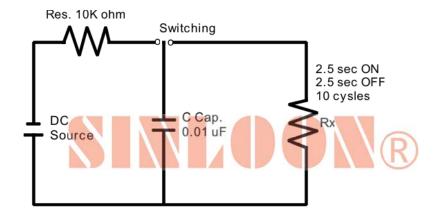
POWER GRAPH



Ambient Temperature ($^{\circ}$ C)

♦ Hi Voltage Surge Test

10 discharges from a 10nf capacitor charged to Vmax :12 discharges/min no evidence of flash over , mechanical damage , arching or , insulation breakdown.





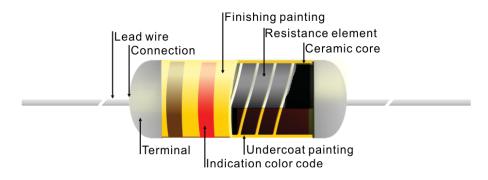
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♦ STRUCTURE DIAGRAM

The construction of resistor (MGS Series) shall be Figure.



Item	Material
Ceramic Core	High alumina ceramic is used
Resistance element	The resistor element shall consist of metal glaze film.
Terminal	Tinned iron cap.
Connection	The lead wire, Which is elated with solder, shall be mounted to the caps by welding process.
Lead Wire	Soldered or tinned annealed copper wire.
Undercoat Painting	Electric insulation varnish.
Finishing painting	Epoxy resin is used.
Induction	Color code.

◆ Painting Resistor body color

(1)	MGS series		Epoxy Resin: Light Blue
(2)		Silicon Resin: Brown (Flame-Proof) —	

◆ PACKAGE:

Туре	Power	Form	Dimensions (mm)			Quantity
			L	W	Н	Quantity
MGS0207	1/2WS	T52	80	105	264	5000 pcs
MGS0309	1/2WS	T52	80	35	264	1000 pcs
MGS0412	1WS	T52	80	46	264	1000 pcs
MGS0416	2WS	T73	103	82	264	1000 pcs
MGS0518	3WS	T73	103	82	264	1000 pcs



